Winding the coils for Crystal Radio – Jeffrey La Favre – April 17, 2020 – Page 1

Your crystal radio contains two coils, a tuning coil and an antenna coil. When you finish the radio, you will connect the antenna coil to an antenna and ground. The purpose of the antenna is to capture radio waves and convert them into alternating current. When the alternating current passes through the antenna coil, it creates a magnetic field. When the tuning coil of the radio is located in the vicinity of the antenna coil, alternating currents are induced in the tuning coil because it shares the magnetic field created by the antenna coil.

In your radio kit you should find the following:

- 1) 2 **coil forms** made from 3 ½ inch diameter PVC pipe both forms are exactly alike. One is attached to the tuner base, the other to the antenna coil base. You must remove these coil forms from the bases before you can wind wire around them. Make sure not to lose the mounting hardware (screws, nuts and spacers)
- 2) A plastic bag containing two pieces of wire, one 312 % inches long and one 190 % inches long. The 312 % inch wire is tied with a piece of red-insulated wire and the 190 % inch wire is tied with a black-insulated wire
- 3) A plastic bag containing twelve pieces of wire, each 45 5/8 inches long.
- 4) A wood block
- 5) A piece of sandpaper

The wire for the coils is 22 gauge magnet wire. The wire is insulated by a thin coating of red enamel (paint). You must remove the insulation from the ends of each piece of wire before you wind the wire around the coil form. The insulation is removed by using sandpaper. Place the end of the wire on top of the wood block and rub the sandpaper across the wire to remove the insulation (the wood block is used so that you do not scratch the table). You will have to turn the wire several times in order to remove the insulation all the way around the wire. Remove the insulation up to a distance of about ½ inch from the end of the wire. Make sure all insulation is removed from the last ½ inch of both ends (ends should be

copper-colored, not red). Any insulation that is not removed may interfere with soldering operations that you will do later.

Winding Tuning Coil

Wind the tuning coil first. The wire for this coil is in two pieces, one 312 ½ inches and one 190 ½ inches. Start with the 312 ½ inches wire. Remove the enameled insulation from each end of wire. Then thread one end through the pair of holes in the coil form as seen in side view of Figure 1. The end of the wire should protrude about ½ inch out of the second hole. In Figure 1 the coil form is still attached to the tuner base, but of course your coil form must be removed. The reason I took the photo with

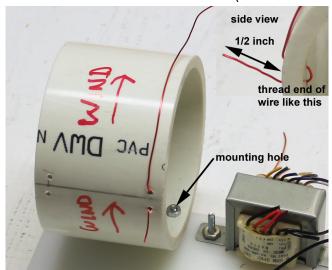


Figure 1: start winding the coil like this

Winding the coils for Crystal Radio – Jeffrey La Favre – April 17, 2020 – Page 2

coil form attached is so you could see the mounting hole (with screw seen in Figure 1). When you start to wind the coil, it is important that the mounting holes of the coil form are at the bottom. When you

hold the coil form with mounting holes at bottom, then you must thread the end of the wire through the pair of holes on the right side of the coil form, as seen in Figure 1.

Start winding the wire around the coil form (see Figure 1 for direction to wind). Hold your thumb down on the wire as you turn the coil form to wind the wire. You want the turns of wire to be tight on the coil form. The turns of wire should also touch each other. If space develops between turns, squeeze the turns together as you go. When you have wound all of the wire on the coil form, tape it down with some packing tape. Then find the wire 190 ½ inches long and remove the insulation from each end. You will make a center tap by twisting one end of the 190 ½ inch wire with the free end of the 312 ½ inch wire. Twist the wires together for a length of about ¼ inch. Then continue winding the coil until all wire is wound around the coil form. The center tap in the middle of the coil form should be pointing away from the exterior surface of the coil form.

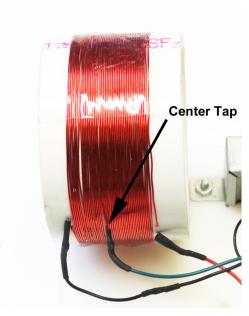


Figure 2 finished tuning coil

When you have finished wrapping all wire, thread the end of the wire through the two holes, just as you did for the start of the coil. If a soldering iron is available, solder the twisted wires of the tap in the middle of the coil form. Then apply two or three pieces of clear packing tape over the wire coils to keep the wires from separating.

Winding the antenna coil

The antenna coil has 11 taps and you will find this coil takes more work to complete. Find the bag with 12 pieces of wire. Each wire is long enough to make about 4 turns on the coil form. Remember to remove the insulation from the ends of each of the 12 pieces of wire before wrapping the wire on the coil form. Attach the first piece of wire to the coil form as described earlier and then wrap it four turns around the coil form. Use a piece of packing tape to hold the wire in place. Remove the insulation from the ends of a second piece of wire and twist one end together with the end of the wire you just wrapped on the coil. This will be the first tap on the coil. The twisted wires should be about ¼ inch long, pointing out from the coil form. Continue wrapping subsequent pieces of wire on the coil, twisting the ends together as before. Each subsequent tap of the coil should be slightly past the previous tap (if the taps are too close together it may be difficult to connect the adjustment wire – you will learn more about this later). The taps should not be spaced more than ¼ of the way around the coil form (see Figure 3 on next page). For the last few pieces of wire you may need to cut one inch or so off the length, so that the taps near the end of the wire are not rotated too far around the coil. After wrapping the last piece of wire, thread it through the pair of holes on the left side of coil form. Then solder all of the twisted wire taps. Then apply tape to secure the coils of wire.

Winding the coils for Crystal Radio – Jeffrey La Favre – April 17, 2020 – Page 3

The taps on the antenna coil are used to tune the antenna circuit. As you tune radio stations of different frequencies, the best signal strength can be obtained by selecting a specific tap on the coil. In Figure 3 notice that an alligator clip with black wire is connected to tap number 4. For my radio and antenna combination, tap number 4 is the best one to receive station WTAM, 1100 kHz.

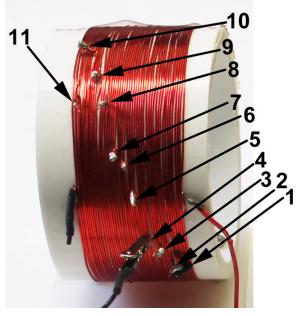


Figure 3: Finished antenna coil with 11 taps